



Technical Data Sheet

PRODUCT: 20138

DESCRIPTION: Packaging and Assembly adhesive that has very good adhesion to metals, plastic films, foams, and a variety of difficult to bond substrates. 20138 produces strong, flexible water-resistant bonds.

GENERAL INFORMATION: Excellent wet tack, fast setting speed and mechanical stability make 20138 an ideal candidate for most packaging and assembly applications. 20138 can also be used as a heat seal for a variety of substrates.

TYPICAL PROPERTIES

BASE	Modified vinyl acetate copolymer
pH	Approx. 5
VISCOSITY	Approx. 6500 cps
PERCENT SOLIDS	Approx. 55%
SHELF LIFE	12 months from manufacture date

Issue Date: 10/04/2024

ISO 9001:2015

For Reference Only

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This product is warranted to the original purchaser to meet published specifications, it any, and, in the absence of published specifications, to be merchantable quality. Such warranty may not be assigned or otherwise transferred by purchaser. No other warranty, expressed or implied, of fitness for a particular purpose or any other thing is made. Purchaser's exclusive remedy for breach of this warranty shall be a refund of the price paid for the products by the purchaser. Except as stated above, Royal Adhesives & Sealants, LLC, shall not be liable for any defect in, or breach of obligation relating to the defects in these products, regardless of the theory that may be asserted, including, without limitation, negligence, contract, absolute liability in tort or misrepresentation. If the purchaser does not accept goods on these terms, they are to be returned at once, unopened.